DENTAL CATALOGUE 2017





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We are ...

We are a family run business and a leading manufacturer of addition curing silicones. Our core competence is the formulation and manufacture of laboratory silicones which are used for dental laboratory purposes. We are developing silicones for other industries (food, mold and model making) since 2010 at our location in Lonsee.

A secure future for our company by success and growth is the basis for long-term cooperation with our customers. Thanks to the high commitment of our employees we could reach a strong market position.

We deal with dental products since 2004. The great experience in conception and manufacturing high-precision addition curing silicones and other dental materials is the basis for our company.

... there for you!

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dent-ø-con

dent-e-con e.K.

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REPLISIL 9

Soft duplicating silicone in shore hardness A 9, extreme fluidity ensures a particular detail precision. Used for duplicating in a flask and for thin stumps. Due to pure silicone it leads to highest volume. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base blue, Catalyst white

REPLISIL 9 N normal setting (ca. 25 min.)

REPLISIL 9 S fast setting (ca. 10 min.)



item	unit	item number
REPLISIL 9 N	2 x 1 kg (2 x 950 ml)	241109701
	2 x 6 kg (2 x 5.700 ml)	241109806
	2 x 25 kg (2 x 23.750 ml)	241109825
REPLISIL 9 S	2 x 1 kg (2 x 950 ml)	241209701
	2 x 6 kg (2 x 5.700 ml)	241209806
	2 x 25 kg (2 x 23.750 ml)	241209825

REPLISIL 17

Medium hard duplicating silicone in shore hardness A 17, extreme fluidity ensures a particular detail precision. Used for duplicating in a flask. Due to pure silicone it leads to highest volume. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base blue, Catalyst white

REPLISIL 17 N normal setting (ca. 25 min.)



item	unit	item number
REPLISIL 17 N	2 x 1 kg (2 x 950 ml) 2 x 6 kg (2 x 5.700 ml)	241117701 241117806 241117825
	2 x 25 kg (2 x 23.750 ml)	24111/025

REPLISIL 22

Hard duplicating silicone in shore hardness A 22, extreme fluidity ensures a particular detail precision. Used for free duplicating for example with a sleeve. Due to pure silicone it leads to highest volume. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base pink, Catalyst white

REPLISIL 22 N normal setting (ca. 25 min.)

REPLISIL 22 S fast setting (ca. 10 min.)

<section-header>

item	unit	item number
REPLISIL 22 N	2 x 1 kg (2 x 950 ml)	241122701
	2 x 6 kg (2 x 5.700 ml)	241122806
	2 x 25 kg (2 x 23.750 ml)	241122825
REPLISIL 22 S	2 x 1 kg (2 x 950 ml)	241222701
	2 x 6 kg (2 x 5.700 ml)	241222806
	2 x 25 kg (2 x 23.750 ml)	241222825

REPLISIL 22 NF

Hard duplicating silicone in shore hardness A 22, ensures a particular detail precision. Used for free duplicating for example with a sleeve. Small proportion of additional fillers with very good technical datas. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base light red, Catalyst white

REPLISIL 22 NF normal setting (ca. 20 min.)



item	unit	item number
REPLISIL 22 NF	2 x 1 kg (2 x 885 ml)	242122701
	2 x 6 kg (2 x 5.310 ml)	242122806
	2 x 25 kg (2 x 22.125 ml)	242122825

REPLISIL 25 NF

Hard duplicating silicone in shore hardness A 25, ensures a particular detail precision. Used for free duplicating for example with a sleeve. Small proportion of additional fillers with very good technical datas. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base light red, Catalyst white

REPLISIL 25 NF normal setting (ca. 20 min.)

REPLISIL 32

X-hard duplicating silicone in shore hardness A 32, ensures a particular detail precision. Used for free duplicating for example with a sleeve. Proportion of additional fillers with highest technical datas. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy. Colour: Base blue, Catalyst white

REPLISIL 32 N normal setting (ca. 20 min.)





item	unit	item number	item	unit	item number
REPLISIL 25 NF	2 x 1 kg (2 x 885 ml)	242125701	REPLISIL 32 N	2 x 1 kg (2 x 840 ml)	241132701
	2 x 6 kg (2 x 5.310 ml)	242125806		2 x 6 kg (2 x 5.040 ml)	241132806
	2 x 25 kg (2 x 22.125 ml)	242125825		2 x 25 kg (2 x 21.000 ml)	241132825

REPLISIL 19 N - transparent

Medium hard duplicating silicone in shore hardness A 19, extreme fluidity ensures a particular detail precision. Used for polymerization of light-curing composites. Due to pure silicone it leads to highest volume. Easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy.

Colour: Base transparent, Catalyst transparent

REPLISIL 19 N normal setting (ca. 15 min.)

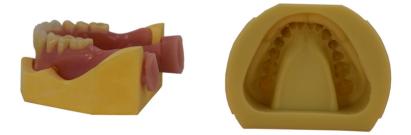
REPLISIL A 14 N - for acrylic resin casting technique

Medium hard duplicating silicone in shore hardness A 14, extreme fluidity ensures a particular detail precision. Slightly oily , hydrophilic surface. Easy removal of prostheses. At highest tear resistance very flexible – hence easy to deflask. It has a 100% recovery after deflasking, no shrinkage and pinpoint dimensional accuracy.

Colour: Base yellow, Catalyst white

REPLISIL A 14 N normal setting (ca. 25 min.)





item	unit	item number	item	unit	item number
REPLISIL 19 N	2 x 1 kg (2 x 1.040 ml)	241319701	REPLISIL A 14 N	2 x 1 kg (2 x 895 ml)	243114101
	2 x 6 kg (2 x 6.240 ml)	241319806		2 x 6 kg (2 x 5.370 ml)	243114106

Accessories for duplicating

REPLISIL FB	A debubblizer for reducing the tension on silicone surfaces which improves the flow properties of the investment for pouring best possible duplicating models.
Dispenser Pump	For 6 kg cans of REPLISIL with drip protection.
Duplicating Flask	Made from clear plastic for economic silicone duplicating.

Outlet Tap For 6- und 25-kg-cans of REPLISIL.

unit



item number

Item	unit	item number
REPLISIL FB	250 ml pump spray bottle 1000 ml refill bottle	241901025 241901100
Dispenser Pump	1 pc.	992419021
Duplicating Flask	1 pc.	241920186
Outlet Tap 6 kg	1 pc.	992410251
Outlet Tap 25 kg	1 pc.	992418551

MIXXER

Automatic mixing- and dosing unit for addition curing silicones. Fully automatic 1:1 dosing by the touch of a button and a bubble-free and homogenous mixing. Mixing tips can be fixed and removed very easily. A clogging of the new mixing head with spatially divided outlets and integrated back pressure valve is impossible. MIXXER is very space-saving due to its individual adjustable tilting. 2 Adapter for 1 or 6 Kg are included.

Measures: Voltage: Output Power: Weight: 325 mm x 245 mm x 270 mm (h x w x d) 230 volt/115 volt 260 watt 10,8 kg

Delivery contents:

- MIXXER mixing and dosing unit
- Adapter (A+B) for 1 or 6 kg REPLISIL
- Mixing tips, pink, 10 pcs.



item	unit	item number
MIXXER	1 pc.	902415040
Optional accessories:		
Adapter for 1 kg REPLISIL (A+B)	1 pair	992433701
Adapter for 6 kg REPLISIL (A+B)	1 pair	992413806
Mixing tips pink	50 pcs.	992410010

itom

STENSIL ECO 70

Soft and very flexible putty silicone in shore hardness A 70.

This addition curing 1:1-silicone has an simple and save mixing ratio, supple and easily kneadable consistency and allows precise impression definition and optimal dimension stability. It has high purity, smooth surface and is easy to cut. Highest volume thanks low density. STENSIL ECO is boil proof, nonsticking and physiologically uncritical (platinum catalyst). Used for preparation of control bites, models for denture repairs, isolation of teeth , etc. Colour: Base blue, Catalyst white Curing time: ca. 4,5 min.

STENSIL ECO 85 F

Medium hard and flexible putty silicone in shore hardness A 85.

This addition curing 1:1-silicone has an simple and save mixing ratio, supple and easily kneadable consistency and allows precise impression definition and optimal dimension stability. It has high purity, smooth surface and is easy to cut. Highest volume thanks low density. It contains a small proportion of additional fillers. STENSIL ECO is boil proof, non-sticking and physiologically uncritical (platinum catalyst). Used for preparation of control bites, models for denture repairs, isolation of teeth , etc. Colour: Base blue, Catalyst white

Curing time: ca. 4,5 min.





item	unit	item number	item	unit	item number
STENSIL ECO 70	2 x 1,5 kg (2 x 960 ml)	281170215	STENSIL ECO 85 F	2 x 1,5 kg (2 x 938 ml)	282185215
	2 x 5 kg (2 x 3 .205 ml) 2 x 25 kg (2 x 16.000 ml)	281170350 281170425		2 x 5 kg (2 x 3.125 ml) 2 x 25 kg (2 x 15.625 ml)	282185350 282185425

PUTTY SILICONES

STENSIL ECO 90

Hard but still flexible putty silicone in shore hardness A 90.

This addition curing 1:1-silicone has an simple and save mixing ratio, supple and easily kneadable consistency and allows precise impression definition and optimal dimension stability. It has high purity, smooth surface and is easy to cut. Highest volume thanks low density. STENSIL ECO is boil proof, nonsticking and physiologically uncritical (platinum catalyst). Used for preparation of control bites, models for denture repairs, isolation of teeth , etc. Colour: Base blue, Catalyst white Curing time: ca. 4,5 min.

STENSIL ECO 90 F

Hard but still flexible putty silicone in shore hardness A 90.

This addition curing 1:1-silicone has an simple and save mixing ratio, supple and easily kneadable consistency and allows precise impression definition and optimal dimension stability. It has high purity, smooth surface and is easy to cut. It contains a small proportion of additional fillers. STENSIL ECO is boil proof, non-sticking and physiologically uncritical (platinum catalyst). Used for preparation of control bites, models for denture repairs, isolation of teeth , etc. Colour: Base blue, Catalyst white Curing time: ca. 4,5 min.





item	unit	item number	item	unit	item number
STENSIL ECO 90	2 x 1 kg (2 x 960 ml)	281190215	STENSIL ECO 90 F	2 x 1 kg (2 x 938 ml)	282190215
	2 x 5 kg (2 x 3.205 ml) 2 x 25 kg (2 x 16.000 ml)	281190350 281190425		2 x 5 kg (2 x 3.125 ml) 2 x 25 kg (2 x 15.625 ml)	282190350 282190425

PUTTY SILICONES

STENSIL ECO 95

Extra hard putty silicone in shore hardness A 95.

This addition curing 1:1-silicone has an simple and save mixing ratio, supple and easily kneadable consistency and allows precise impression definition and optimal dimension stability. It has high purity, smooth surface and is easy to cut. It contains a small proportion of additional fillers. STENSIL ECO is boil proof, non-sticking and physiologically uncritical (platinum catalyst). Used for preparation of control bites, models for denture repairs, isolation of teeth , etc. Colour: Base blue, Catalyst white Curing time: ca. 4,5 min.





item	unit	item number
		201105215
STENSIL ECO 95	2 x 1 kg (2 x 910 ml) 2 x 5 kg (2 x 3.030 ml)	281195215 281195350
	2 x 25 kg (2 x 15.151 ml)	281195425





CARTRIDGE SILICONES

GINGISIL

Soft and very flexible cartridge silicone in shore hardness A 70.

This addition curing 1:1-cartridge silicone is used for manufacturing flexible gingival masks for implant works. It has an optimal dimension stability, is highly tear resistant and very flexible. After curing it is easy to mill and also scanable. GINGISIL is available in two versions, thin flowing and steady. The scope of supply includes 6 mixing tips and an silicone agent REPLISIL TM. Colour: pink

Curing time: ca. 5 min.

GINGISIL FL thin flowing, millable **GINGISIL ST** steady, highly millable

GINGISIL soft

Very soft and very flexible cartridge silicone in shore hardness A 45. This addition curing 1:1-cartridge silicone is used for manufacturing flexible gingival masks as well as dental master and saw models. It has an optimal dimension stability, is highly tear resistant and very flexible. GINGISIL soft is fast and easy to use. The scope of supply includes 6 mixing tips and an silicone agent REPLISIL TM. Colour: pink

Curing time: ca. 5 min.





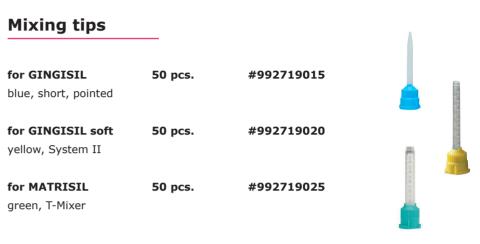
item	unit	item number	item	unit	item number
GINGISIL FL	2 x 50 ml cartridge A+B incl. 6 mixing tips blue, short + 15 ml REPLISIL TM, spray	271100105	GINGISIL soft	2 x 50 ml cartridge A+B incl. 6 mixing tips yellow, System II + 15 ml REPLISIL TM, spray	271300105
GINGISIL ST	2 x 50 ml cartridge A+B incl. 6 mixing tips blue, short + 15 ml REPLISIL TM, spray	271200105	Mixing tips yellow, System II	50 pcs.	992719020
Mixing tips	50 pcs.	992719015			

blue, short

MATRISIL 80

Medium hard, transparent matrix-cartridge silicone in shore hardness A 80. This addition curing 1:1-cartridge silicone is used for light-curing composites and also as transparent putty. Easy to cut and mill. The scope of supply includes 6 T-Mixer mixing tips. Colour: transparent





ı	unit	item number

		-	100	X
-				
	 	-		
	 _	_		

Dispensing gun	1 pc.	#992720011	
for cartridge silicones 1:1			



item	unit	item number
MATRISIL 80	2 x 50 ml cartridge A+B incl. 6 mixing tips green, T-Mixer	279180105
Mixing tips green, T-Mixer	50 pcs.	992719025

REPLISIL TM silicone separating agent

Spray 15 ml

l 1 pc.

#241901015



MODEL PREPARING

REPLIGEL

Reversible duplicating gel on base of agar-agar. Due to its excellent reproduction accuracy even to the smallest details REPLIGEL is very well suitable for demanding partial denture. It produces a tear proof, highly elastic duplicating mould which doesn't cause any problems either at undercuts. A high-quality base material produces an extremely long durability.

REPLIGEL P	pink, for all gypsum-free investment materials
REPLIGEL PD	pink, extra hard for attachment work and acrylic casting technique
REPLIGEL PA	turquoise, special duplicating gel for acrylic casting technique
	winter and state the state and for all stars and shalls

REPLIGEL PG pink, special duplicating gel for plaster models

unit:	6 kg bucket	item	item number
		REPLIGEL P	245510306
5	REPLICEL	REPLIGEL PD	245513306
		REPLIGEL PA	245514306
		REPLIGEL PG	245515306



Rapid Glue

Bottle	10 ml	#361010710
Pipette	2 ml	#361010702

LIQUIDIP

An alcohol-based cold dipping liquid in low viscosity for hardening the surfaces of investment models when using gel-duplicating material (REPLIGEL). LIQUIDIP penetrates well into the surface of the duplicate model, it becomes hard and smooth and improves the adhesion of waxes when modelling.

Bottle 1 litre #351010701

REPLICAST

Duplicating flasks for the production of partial and full acrylic prosthetics, model cast prosthetics, bite splints as well as cover denture prosthetics in the acrylic casting technique made from 2 different materials (important feature for duplicating with silicones):

• the lower part (base) made from metal leads the gel formation effect at the beginning of the cooling process in a half-height cold water bath towards to the model



- the top part (cover) made from plastic effects an outwards isolation. The outwards progressing gel formation effects a close-fitting duplicating material at the model.
- quick closing and opening by fixed clip-lock
- nonbreakable, distortion-free plastic top part, easy to clean

REPLICAST G for gel duplicating	1 pc.	#803921001
REPLICAST S for silicone duplicatin	1 pc.	#803921201

ALUKOR

A highly purified white corundum with a share of 99,7% aluminium oxide. It contains no SiO2, hence causes no danger of silicosis. Extremely hard and sharp-edged grain with high stability provides for best abrasion and results an economical consumption. The grain does not wear out but splinters and by that keeps its sharpness during the complete use.



	ALUKOR 50	ALUKOR 110	ALUKOR 125	
25 kg bag	#181050125		#181125125 #181125325	
25 kg reclosable PE-bag 5 kg reclosable PE-bag	#181050325 #181050505	#181110325 #181110505	#181125505	
5 kg bucket	#181050405	#181110405	#181125405	

ALUKOR 150 ALUKOR 250

25 kg bag	#181150125	#181250125
25 kg reclosable PE-bag	#181150325	#181250325
5 kg reclosable PE-bag	#181150505	#181250505
5 kg bucket	#181150405	#181250405

SIOPERL

Blasting medium made from hardened and lead-free natron glass in form of beads that produce an even silky mat finish on metal surfaces. There is no metal loss because it doesn't cause an abrasive effect.



SIOKOR

Mixture from glass beads and aluminium oxide for abrasive blasting of non-precious alloys in model casting - 250μ .

SIOKOR 250

25 kg reclosable PE-bag	#185250325
5 kg reclosable PE-bag	#185250505

CERAPERL

Zirconia based blasting beads (50μ) for surface compression and conditioning on all kinds of alloys, iron-free, extremely tough.

CERAPERL 50

 25 kg can
 #18

 5 kg reclosable PE-bag
 #18

#187050425 #187050505



ABRASIVES

Cutting Discs with fibre reinforcement

for metals

- great time saving less tool changing
- no unpleasant smell due to glass fibre reinforcement
- long life span
- best breaking strength

FIBER-DISC ST	22 x 0,2 mm	pack of 50 pcs.	#103220250
FIBER-DISC S	22 x 0,3 mm	pack of 50 pcs.	#103220350
FIBER-DISC SB	25 x 0,5 mm	pack of 50 pcs.	#103250550
FIBER-DISC LS	40 x 0,5 mm	pack of 50 pcs.	#103400550
FIBER-DISC LB	40 x 0 7 mm	pack of 50 pcs.	#103400750
		pack of 50 pesi	#105400750





for ceramics

- great time saving less tool changing
- no unpleasant smell due to glass fibre reinforcement
- long life span
- best breaking strength
- no abrasive traces on ceramics

FIBER-DISC CT	22 x 0,2 mm	pack of 50 pcs.	#106220250
FIBER-DISC C	22 x 0,3 mm	pack of 50 pcs.	#106220350

for ceramics and zircon, diamond-coated

FIBER DISC DT	20 x 0,2 mm	pack of 10 pcs.	#105200210
FIBER DISC D	20 x 0,3 mm	pack of 10 pcs.	#105200310

Cutting Discs without fibre reinforcement

for metals

SLIM-DISC	22 x 0,3 mm	pack of 100 pcs.	#102220310
SLIM-DISC	22 x 0,3 mm	pack of 200 pcs.	#102220320
CUT-DISC S	22 x 0,6 mm	pack of 100 pcs.	#102220610
CUT-DISC M	25 x 0,6 mm	pack of 100 pcs.	#102250610
CUT-DISC L	37 x 1,0 mm	pack of 100 pcs.	#102371010

for ceramics

CERAMI-DISC S	22 x 0,20 mm	pack of 100 pcs.	#101220210
CERAMI-DISC M	22 x 0,26 mm	pack of 100 pcs.	#101222610



Grinding Discs

GRIND-DISC B 35 x 3,0 mm pack of 25 pcs. #102353025



Polishing Pastes

Mixture of grinding mediums and waxes, manufactured in a grease consistency which sticks very well on the polishing brush. The regular distribution of the abrasives causes a very constant polishing result. An excessive abrasion of the polishing brush and an overheating of the object can be avoided by a sufficient quantity lay on the brush.

bars approx. 350 g

1 light grey	#191011025
2 parisienne red	#191013025
3 yellow	#191051025
4 green	#191053025
5 pink	#191091025
6 orange	#191093025
	2 parisienne red 3 yellow 4 green 5 pink

Corundum Paper/ Emery Cloth

Wear-resistant, flexible paper pad or cloth pad with regular grain coating guarantees an excellent smoothing to curves and contours and by that a regular grinding or polishing performance. Full synthetic resin bonding agent for an outstanding grain adhesion.

Rolls of 50m, available in practically dispenser box which is expandable to an endless set by fitting together the cap-tongues on top and bottom side of the carton.

				500
Cor	undum Paper	Eme	ery Cloth	
80	#151008950	80	#153008950	
100	#151010950	100	#153010950	
120	#151012950	120	#153012950	
150	#151015950	150	#153015950	
180	#151018950	180	#153018950	
220	#151022950	220	#153022950	
240	#151024950	240	#153024950	
320	#151032950	280	#153028950	
600	#151060950	320	#153032950	
800	#151080950	400	#153040950	
1000	#151100950			
1200	#151120950			

BRILLI

Water-soluble diamond abrasive paste with high quality nature diamonds in regular grain size of 2μ for high-polish on ceramic, precious metal and non precious metal. It allows an economical use from a syringe.

Syringe

BRILLI Diamentopilorpasta 2 - 4 p 5 q

#193073605

LIQUIPOL

Produces a brightness surface on all customary model casting alloys without stripes and is suitable for all electrolytic polishing units used in dental field.

Bottle 1 litre

#321010701

MODEL CASTING

Investing Materials Speed Universal

ECOVEST PCS

- universal speed investment material for all alloys, phosphate-bound, • carbon-free
- for gel and silicon duplicating (REPLIGEL P, REPLISIL 22 N) •
- a special composition of selected raw materials guarantees highest precision and keeps nevertheless a special degree of insensitivity
- finest grain structure and high density guarantees an extremely • smooth surface and very stable margins
- high thermal stability, easy removable

unit		item number
2 x 2,5 kg	+ 1 litre ECOVEST LC	293225051
28 x 160 g	+ 1 litre ECOVEST LC	293281645
35 x 160 g	without liquid	293351656
125 x 160 g	without liquid	293801620



ECOVEST CB

- rapid heating universal-speed-investment for NPA and precius metal casting technique Type 1
- carbon-free, phosphate-bonded and plasterless
- may be used for the conventional as well as for the rapid burnout method heating

unit		item number

30 x 150 g + 1 litre ECOVEST L 293301545

Investing Materials Speed CoCr-Alloys

ECOVEST PMS

- speed investment material for all alloys, phosphate-bound, carbon-free (also for conventionally heating procedure)
- for gel and silicon duplicating (REPLIGEL P, REPLISIL 22 N)
- for particularly smooth and detailed surfaces
- high thermal stability, easy removable

item number unit 2 x 2,5 kg incl. 1 litre ECOVEST LC 295022550 20 x 450 g incl. 1 litre ECOVEST LC 295204590 40 x 150 g incl. 1 litre ECOVEST LC 295401560

ECOVEST PM

- investment material or all alloys, phosphate-bound,
- carbon-free (also for conventionally heating procedure)
- for gel and silicon duplicating (REPLIGEL P, REPLISIL 22 N)
- for particularly smooth and detailed surfaces
- long processing time, easy removable
- problem-free and reliable in application

45 x 400 a	without liquid	295454018
unit		item number

ECOVEST PS

- Speed-Investment for the CoCr partial denture technique Type 2
- for the production of duplicate casts and dies for the CoCr model cast technique
- gypsum-free, phosphate-bonded



item number



15 x 400 g + 1 litre ECOVEST L 295154060



ECOVEST LC

Universal-mixing-liquid for all phosphate-bound investments, degree of concentration 100%.

Bottle 1 litre #301010701

ECOVEST LCS

Universal-mixing-liquid for all phosphate-bound investments, degree of concentration 140%.

Bottle 1 litre #301030701

ECOVEST LP

Special-mixing-liquid for pressable ceramics, for all phosphate-bound investments, degree of concentration 100%.

Bottle 1 litre #301070701

ECOVEST L

Universal-mixing-liquid for all phosphate-bound investments, degree of concentration 100%, for ECOVEST CB + PS.

Bottle 1 litre #301050701



CERALINER

CERALINER is an inlay strip made from purest ceramic fibre paper for casting rings in crown and bridge technique as replacement of the former used asbestos liner.

BIOLINER

BIOLINER is the biologically harmless quality and in mode of action in accordance with CERALINER.

Dispenser box with rolls in length of 25m, 50mm or 55mm width, thickness 1mm.



CERALINER	50 x 1 mm	#201501025
CERALINER	55 x 1 mm	#201551025
BIOLINER	50 x 1 mm	#202501025
BIOLINER	55 x 1 mm	#202551025

CERATAPE

An inlay strip made from purest ceramic fibre paper for casting rings in C+Btechnique, same as CERALINER but calibrated for the different sizes of casting rings.

Available in practically dispenser boxes of 200 strips in 50mm width and thickness of 1mm, boxes are expandable to a set of the 4 sizes by fitting together the cap-tongues on top and bottom side of the carton.



CERATAPE 1	size 1x	50 x 1 x 90 mm	#203501092
CERATAPE 3	size 3x	50 x 1 x 150 mm	#203501152
CERATAPE 6	size 6x	50 x 1 x 200 mm	#203501202
CERATAPE 9	size 9x	50 x 1 x 250 mm	#203501252

MODEL CASTING

ECOLLOY FMS

- NEM non-precious metal alloy, CoCrWMo-based, nickel & beryllium free
- soft 295 HV10
- easy to use and proven over many years

Chemical analysis*: Co 59% · Cr 25% · W 10% · Mo 4% · (C+Fe+Si+Mn) 2%

hardness	285-295 HV10	tensile strength	600-700 N/mm²
elongation	7-10%	casting-temp.	1450-1470 C°
solidus-liquidus	1380-1420 C°	WAK	14,0x10-6 (20-600°C)
density	8,3 g/cm ³		

ECOLLOY CS

1 kg

Box

• NEM-bonding alloy, NiCrMo-based, beryllium & gallium free

#403632301

• easy to use and proven over many years

Chemical analysis*: Ni 63% · Cr 23% · Mo 10% · Fe 1,5% · Si 2% · C 0,05% · < Ce 1%

hardness	HV 190-200	tensile strength	450–550 N/mm ²
elongation	12-15%	casting-temp.	1410-1440°C
solidus-liquidus	1250-1310°C	WAK	14,0x10-6 (20-600°C)
density	8,2 g/cm ³		

Box 1 kg #401592501

ECOLLOY NF

- NEM- model casting alloy, CoCrMo-based, nickel & beryllium free
- spring hard
- easy to use and proven over many years

Chemical analysis*: Co 63% · Cr 29% · Mo 6% · (C+Fe+Si+Mn) 2%

 hardness
 HV 350-380

 elongation
 6-8%

 solidus-liquidus
 1345-1430°C

 density
 8,4 g/cm³

 tensile strength
 700-800 N/mm²

 casting-temp.
 1460-1470°C

 WAK
 15,5x10-6 (20-600°C)

Box 1 kg #402632901







ACCESSORIES FOR CERAMICS



Ceramic Plates

CERABLEND

Painting plate with cover 1 pc.

#777220102



CERAMIX

Mixing plate

1 pc. #777050501



Firing Trays

CERATRAY

Firing tray made from porcelain. The honeycomp structure supports an individual positioning of the support pins and effects a very low thermal absorption.

55 x 55 x 12 mm 1 pc. #777955551



CERAPEG

Pins for CERATRAY honeycomp firing tray 20 x 2 mm made from special stainless steel alloy.

Pack

10 pcs. #779520210

CERAPAD

Firing trays from ceramic fibre paper, Ø 65 mm, thickness 15 mm. The isolating effect of the ceramic fibre paper removes only minimal heat from the object and has no negative effects by the contact on porcelain. Made in optimal size also for large dimensioned bridge constructions.



Pack

10 pcs. #779265251

CERAGLAZE FINISH

Ready-to-use and easy to apply ceramic powder based glaze spray. For full ceramics and metal to ceramic restaurations like inlays, onlays, veneers, crowns and bridges as well as zirconia oxide.

Advantages:

- most valuable ceramic on the market
- shiny, homogeneous and glassy surface
- perfect adhesion by diffusion
- guick and easy handling with best results .
- even application by spraying (material-saving), • thus no suspensions or bite increase
- no glaze chipping •
- suitable for low and high melting processes



Spray 75 ml incl. oral nozzle for accurate spraying

#413001075

EQUIPMENT & ACCESSORIES

ACRYCLAVE

Pressure pot made from aluminium for polymerisation of cold curing acrylics with resistant anti-corrosion coating. $(T\ddot{U}V/GS+CE)$

ACRYCLAVE S	4 ltr. with filling hose and valve	#901100425
ACRYCLAVE S	4 ltr. without filling hose and valve	#901300425
ACRYCLAVE L	9 ltr. with filling hose and valve	#901100925
ACRYCLAVE L	9 ltr. without filling hose and valve	#901300925

Blow-off Nozzle



for 6 mm tube

1 pc.

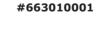
#606000601

IWANSON measuring-gauges

for metal 1 pc. with pointed feeler ends

for wax with round feeler ends





#665010001



Developer ...

... we develop silicones specially on customer request. You have an idea? Contact us and we try to make it happen.

Member ...

... Association of German Dental Industry.

Certified ...

... ISO 9001:2015.

Made in ...

... silicones made by dent-e-con.





Demolding time: The demolding time is the time required for the silicone to cure so as to be tack-free, so that it can be demolded. The times given in the individual products apply at 23 ° C - at higher temperatures shorten, at lower ones they lengthen. In the case of addition curing silicones, the demoulding time can be significantly shortened by means of tempering. The final properties are usually reached only after a few days.

Fillers: Silicone is filled with fillers during production in order to make it cheaper, to influence the properties (eg to achieve a desired Shore hardness) or to guarantee the vulcanisation process.

Inhibition: The inhibition of the vulcanization process by substances that affect it is called inhibition. Vulcanization disturbances can occur at the contact surface between the model or casting frame and silicone mixture and are generally due to "unclean" work. Inhibited silicone does not harden or only delayed - it remains tacky or even viscous at the contact surface.

Tensile elongation (%): Tensile elongation is the elongation in relation to the initial length at the moment the silicone tears. For complex moldings with large undercuts, silicone should be used with high tensile elongation as the material is exposed to high tensile loads during demoulding.

Tensile Strength: The tensile strength is the force necessary to tear a silicone with a defined cross-section. It is measured in N / mm^2 .

Shrinkage, linear: Silicone shrinks more or less during the curing process. Depending on the application, however, the dimensional accuracy of the silicone is of great importance. For example, high demands are placed on the impression accuracy in the dental field, but also in precision model construction.

Shore hardness: Shore hardness indicates how hard or soft a material is. Of soft materials, such as silicone, it is indicated in Shore A (Sh-A). For harsher materials, other Shore units (eg Shore D for cured PUR casting resins) are used. Depending on the type of vulcanisation and the tensile strength, Shore hardness A is the most important criterion when choosing the right silicone for a defined application.

Temperature resistance: Silicones can be used up to approx. 180 ° C, and up to approx. 220 ° C in the short term.

Pot life: Pot life is the time at which the silicone can be processed from the beginning of the mixing process. It is precisely defined as the time required for the silicone to double its viscosity. It is advisable to only use as much material as can be processed during the pot life. If a vacuum is used, a longer pot life of the mixture gives more time for venting, resulting in less bubbles in the impression.

Resistance to tearing: The tear strength means the force required to tear open torn silicone. It is measured at a material thickness of 1 mm and stated in N / mm.

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